

Lockout Tagout Procedures and Gin Orientation Gin Machinery

1. Module Truck (Lockout Procedure)

All Equipment shall be locked out before performing Maintenance, Cleaning and Repair. Multiple or Adjoining Machinery Lockout may be required.

A. Working on Chassis

1. Shut Engine Off
2. Remove keys from ignition
3. Disconnect Batteries if equipped with manual fuel system
4. Block wheels

B. Working Under Module Bed

1. Raise Module Bed
2. Install Safety Stand on Hydraulic Cylinders or Lower Safety Stand if equipped from top of bed

Refer to Shop Manuals to dissipate or bleed any residual energy on truck before performing maintenance, cleaning or repair.

HAZARDS: Sprockets, Chains, Hydraulics, Power Take offs, Engine, Falls

2. Module Feeder (Lockout Procedure)

All equipment shall be locked out before performing Maintenance, Cleaning or Repairing. Multiple or Adjoining Machinery Lockout may be required.

A. Module Feeder Roller and Chain Beds

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down

5. Notify affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Rollers, Electrical, Motor, Module Truck

B. Model Feeder Head

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Rollers, Spike Cylinders, Hydraulics, Electrical, Motor

C. Seed Cotton Conveyor

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Shaft, Electrical, Motor

D. Seed Cotton Belt Feed

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Rollers, Electrical, Motor

E. Trash Conveyors/ Belts

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Shaft, Electrical, Motor

F. Automated Round Module Un-Wrapper

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Control, dissipate, bleed any stored energy (**Air/ Hydraulic**)
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Rollers, Spike Cylinders, Hydraulics, Electrical, Motor

G. Tarp Roller

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Control, dissipate, bleed any stored energy
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Rollers, Electrical, Motor

3. Pre Cleaning Systems and Steady Flows (Lockout Procedure)

All equipment shall be locked out before performing Maintenance, Cleaning or Repairing. Multiple or Adjoining Machinery Lockout may be required.

A. Incline Cleaner

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Pulley, Motor, Spike Cylinders, Electrical

B. Horizontal Cleaner

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Pulleys, Motor, Rollers, Spike Cylinders, Electrical, Working at Heights (Fall Protection Required)

C. Vacuum

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force

6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Pulleys, Motor, Flashing, Electrical

D. Separator

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Pulleys, Motor, Rollers, Electrical, Working at Heights (Fall Protection Required)

E. Steady Flow/Feed Control

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Rollers, Motor, Electrical, Working at Heights (Fall Protection Required)

F. Heater/ Burner

1. Turn Gas off at Main Cut Off
2. Install Lockout device on main cut off ball valve
3. No Smoking
4. Relieve pressure (Break Connection Slowly)
5. Notify all affected employees Lockout is in force
6. Start maintenance, cleaning and repair (**additional time may be need to let burner cool**)

HAZARDS: Natural Gas/LP Gas, Heat, Electrical

G. Fans

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Motor, Fan Blade, Fan Shaft, Electrical

H. Trash Conveyors/ Belts

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Shaft, Electrical, Motor

4. First Stage Cleaning (Lockout Procedure)

All equipment shall be locked out before performing Maintenance, Cleaning or Repairing. Multiple or Adjoining Machinery Lockout may be required.

A. Incline Cleaner

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Pulleys, Motor, Spike Cylinders, Vacuums, Electrical, Working at Heights (Fall Protection Required)

B. Rescuers, SGH, Stick Machines, Burr Machines

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Pulleys, Motor, Saws, Brushes, Conveyors, Electrical, Vacuums, Working at Heights (Fall Protection Required)

C. Vacuum

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Belts, Pulleys, Motor, Flashing, Electrical, Working at Heights (Fall Protection Required)

D. Fans

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Motor, Fan Blade, Fan Shaft, Electrical

5. Second Stage Cleaning (Lockout Procedure)

All equipment shall be locked out before performing Maintenance, Cleaning or Repairing. Multiple or Adjoining Machinery Lockout may be required.

A. Incline Cleaner

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Pulleys, Motor, Spike Cylinders, Vacuums, Electrical, Working at Heights (Fall Protection Required)

B. Vacuums

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Belts, Pulleys, Motor, Flashing, Electrical, Working at Heights (Fall Protection Required)

C. Stick Machines

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down

5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Chains, Sprockets, Pulleys, Saws, Brushes, Conveyors, Electrical, Vacuums, Motor, Working at Heights (Fall Protection Required)

D. Trash Conveyors, Seed Conveyors, Belts

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Shaft, Electrical, Motor

E. Fans

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Fan Blade, Fan Shaft, Electrical, Motor

F. Conveyor Distributor

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force

6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Shaft, Electrical, Motor, Working at Heights (Fall Protection Required)

G. Over Flow Separator

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Shaft, Electrical, Motor, Working at Heights (Fall Protection Required)

H. Gin Stand Feeder

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Saws, Spike Cylinders, Shaft, Electrical, Motor, Working at Heights (Fall Protection Required)

I. Gin Stand

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Saws, Spike Cylinders, Shaft, Seed Agitator, Electrical, Motor

J. SuperJets/ Super Mote

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Conveyor, Fans

K. Lint Cleaners

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Feed Works, Saws, Brushes, Belts, Pulleys, Condenser, Fan, Working at Heights (Fall Protection may be Required)

L. Mote Separator

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Electrical, Fan, Working at Heights (Fall Protection may be Required)

M. Mote Cleaner

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Electrical, Spike Cylinders, Working at Heights (Fall Protection may be Required)

N. Mote Press

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Dissipate or Bleed any residual energy or pressure
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Electrical, Hydraulic Oil, Hydraulic Hoses, Residual Hydraulic Pressures, Crushing, Hydraulic Doors

6. Bale Press Area (Lockout Procedure)

All equipment shall be locked out before performing Maintenance, Cleaning or Repairing. Multiple or Adjoining Machinery Lockout may be required.

A. Battery Condenser

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Feed Works, Doffer Rollers, Belts, Pulleys, Condenser, Fan, Electrical, Working at Heights (Fall Protection may be Required)

B. Fans

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Fan Blade, Fan Shaft, Electrical, Motor

C. Fiber Conditioner

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Feed Works, Doffer Rollers, Belts, Pulleys, Condenser, Fan, Electrical, Working at Heights (Fall Protection may be Required)

D. Lint Pusher

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Dissipate or Bleed Hydraulic/Air Systems
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing

E. Lint Belt

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing, Lint Kicker, Lint Belt

F. Tramper

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Install Chain on Trampler Foot to hold it in the up position
4. Verify that power is off (START/STOP) button on console
5. Dissipate or Bleed Hydraulic/Air Systems
6. Notify all affected employees that Lockout is in force
7. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing, Trampler Cylinder, Trampler Foot (Fall Protection Required)

G. Press Boxes (Turn Motor)

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Install Chain on Trampler Foot to hold it in the up position
4. Verify that power is off (START/STOP) button on console
5. Dissipate or Bleed Hydraulic/Air Systems
6. Notify all affected employees that Lockout is in force
7. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing, Trampler Cylinder, Trampler Foot (Fall Protection Required)

H. Bottom Ram

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect

3. Verify that power is off (START/STOP) button on console
4. Dissipate or Bleed Hydraulic/Air Systems
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing, Press Turn Motor, High Hydraulic Pressures (Fall Protection Required)

I. Top Ram (Doorless Presses/Down Packer)

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Install chain on top platinum to hold Ram in Up Position
4. Verify that power is off (START/STOP) button on console
5. Dissipate or Bleed Hydraulic/Air Systems
6. Notify all affected employees that Lockout is in force
7. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing, Press Turn Motor, High Hydraulic Pressures (Fall Protection Required)

J. Bale Tying Systems

1. Disconnect Power from the main disconnects
2. Install Lockout device on the switch arm at the main disconnect
3. Install chain on top platinum to hold Ram in Up Position
4. Verify that power is off (START/STOP) button on console
5. Dissipate or Bleed Hydraulic/Air Systems
6. Notify all affected employees that Lockout is in force
7. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing, Press Turn Motor, High Hydraulic Pressures (Fall Protection Required)

K. Bale Lift

1. Disconnect Power from the main disconnects
2. Install Lockout device on the switch arm at the main disconnect
3. Install chain on top platinum to hold Ram in Up Position
4. Lockout Tying System in up Position
5. Verify that power is off (START/STOP) button on console
6. Dissipate or Bleed Hydraulic/Air Systems
7. Notify all affected employees that Lockout is in force
8. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing, Press Turn Motor, High Pressure Hydraulics

L. Bale Pusher/Scale/Bagger

1. Disconnect Power from the main disconnects
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Dissipate or Bleed Hydraulic/Air Systems
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Air and Hydraulics along with Adjoining Machinery

HAZARDS: Hydraulics, Air, Hydraulic Hoses, Electrical, Crushing, Press Turn Motor, High Hydraulic Pressures

7. Burr Truck (Lockout Procedure)

All Equipment shall be locked out before performing Maintenance, Cleaning and Repair. Multiple or Adjoining Machinery Lockout may be required.

C. Working on Chassis

1. Shut Engine Off
2. Remove keys from ignition
3. Disconnect Batteries if equipped with manual fuel system
4. Block wheels

D. Working Under Hydraulic Bed

1. Raise Bed
2. Install Safety Stand on Hydraulic Cylinders or Lower Safety Stand if equipped from top of bed

Refer to Shop Manuals to dissipate or bleed any residual energy on truck before performing maintenance, cleaning or repair.

HAZARDS: Sprockets, Chains, Hydraulics, Power Take offs, Engine, Falls

8. Forklift/Bale Lift/Mobile Equipment (Lockout Procedure)

All Equipment shall be locked out before performing Maintenance, Cleaning and Repair. Multiple or Adjoining Machinery Lockout may be required.

A. Working on Chassis

1. Shut Engine Off
2. Remove keys from ignition
3. Disconnect Batteries if equipped with manual fuel system
4. Block wheels

Refer to Shop Manuals to dissipate or bleed any residual energy on truck before performing maintenance, cleaning or repair.

HAZARDS: Hydraulics, Power Take offs, Engine, Falls

9. Outside Trash Systems (Lockout Procedure)

All Equipment shall be locked out before performing Maintenance, Cleaning and Repair. Multiple or Adjoining Machinery Lockout may be required.

A. Trash Conveyors, Seed Conveyors, Belts

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Conveyor, Shaft, Electrical, Motor

B. Fans

1. Disconnect Power from the main disconnect
2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

HAZARDS: Belts, Pulleys, Fan Blade, Fan Shaft, Electrical, Motor

C. Burr Stackers, Cyclones and Burr Houses

1. Disconnect Power from the main disconnect

2. Install Lockout device on the switch arm at the main disconnect
3. Verify that power is off (START/STOP) button on console
4. Wait for machinery to stop coasting down
5. Notify all affected employees that Lockout is in force
6. Start maintenance, cleaning and repair

Multiple Systems will need to be (LOCKED OUT) Adjoining Machinery

HAZARDS: Belts, Pulleys, Fans, Free Air, Electrical, Working at Heights (Fall Protection Required)

10. Lockout Tagout Training Authorized Employee's Documentation

The employees listed below have attended Training for Lockout Tagout and are the Authorized Employees responsible for implementing and enforcing Lockout Tagout Procedures in

Your Gin Name

